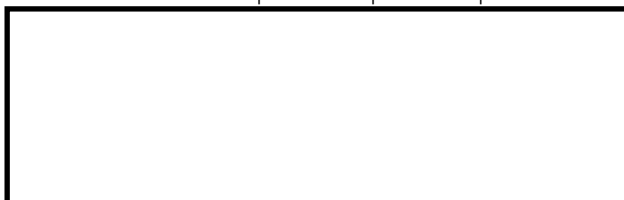


Oil Pattern Distance	42	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	13.85 mL	Reverse Oil Total	14.8 mL	Volume Oil Total	28.65 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	148	0.0	5.9	5.9	7400
2	4L	5R	1	14	3	32	5.9	7.8	1.9	1600
3	4L	5R	1	18	3	32	7.8	10.3	2.5	1600
4	7L	7R	1	18	3	27	10.3	12.8	2.5	1350
5	10L	9R	1	18	3	22	12.8	15.3	2.5	1100
6	14L	11R	1	18	3	16	15.3	17.8	2.5	800
7	2L	2R	0	18	3	0	17.8	26.0	8.2	0
8	2L	2R	0	22	3	0	26.0	32.0	6.0	0
9	2L	2R	0	26	3	0	32.0	42.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	42.0	35.0	-7.0	0
2	13L	11R	3	18	3	51	35.0	27.4	-7.6	2550
3	10L	9R	3	18	3	66	27.4	19.8	-7.6	3300
4	7L	7R	3	18	3	81	19.8	12.2	-7.6	4050
5	6L	6R	1	14	4	29	12.2	10.3	-1.9	1450
6	4L	5R	1	10	4	32	10.3	8.9	-1.4	1600
7	2L	2R	1	10	4	37	8.9	7.5	-1.4	1850
8	2L	2R	0	10	4	0	7.5	0.0	-7.5	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.44	1.36	1.01	1	1.18	2.63

